



Longhe Plastic Machinery CO.,Ltd.
<https://hlongcrusher.com/>

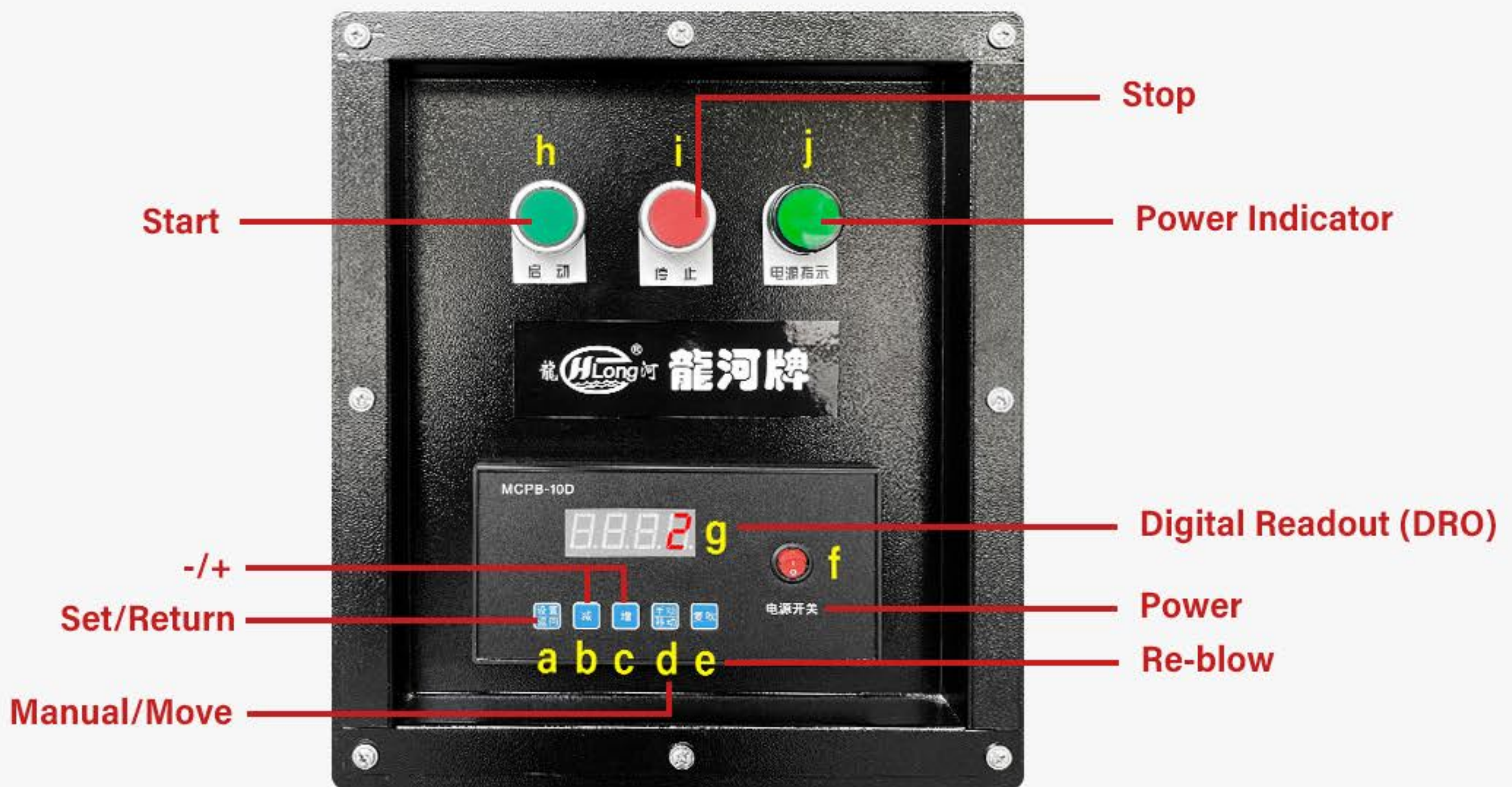
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DUST COLLECTOR OPERATION MANUAL

Established since 1988



After completing all equipment installation:



Start the air compressor and let it run for a period of time.

Then connect the air pipe and power supply. When light **j** turns on, press **h** to activate the exhaust function; then press **f** to activate the pulse function.



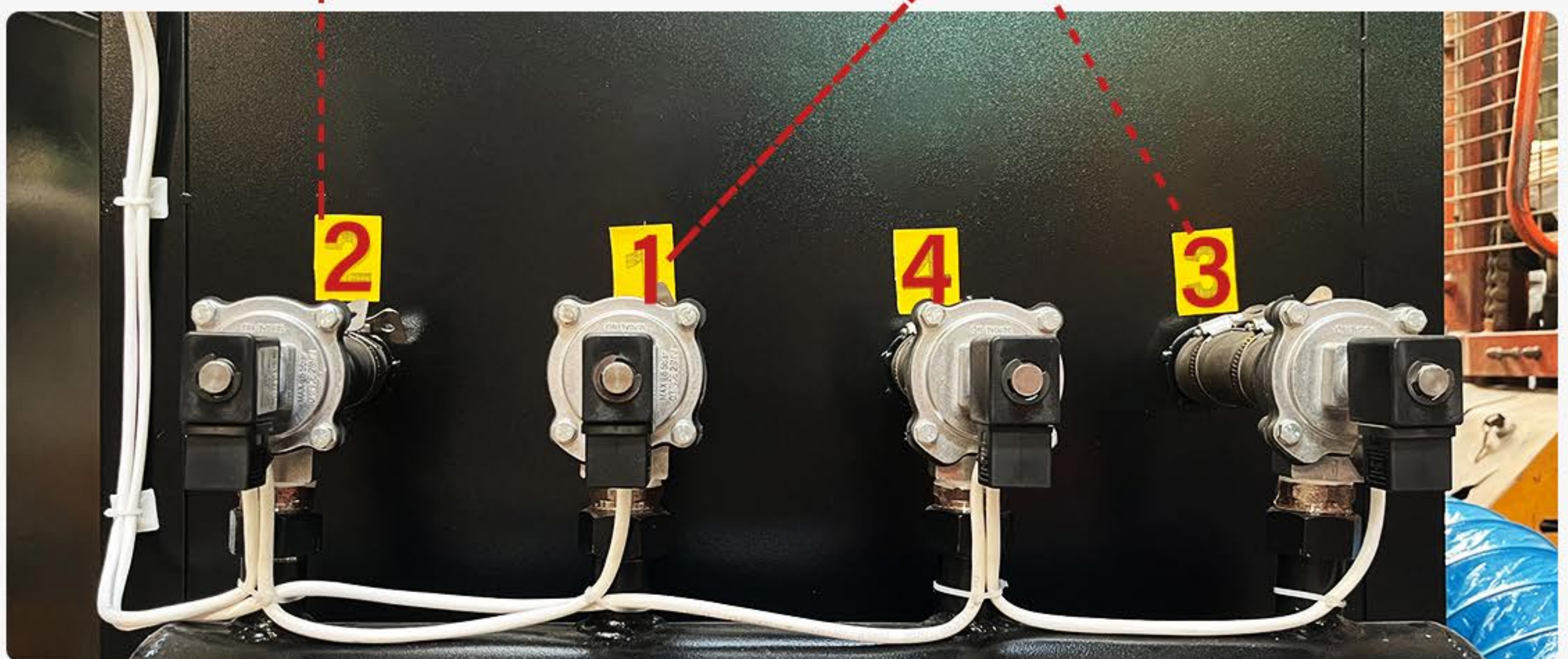
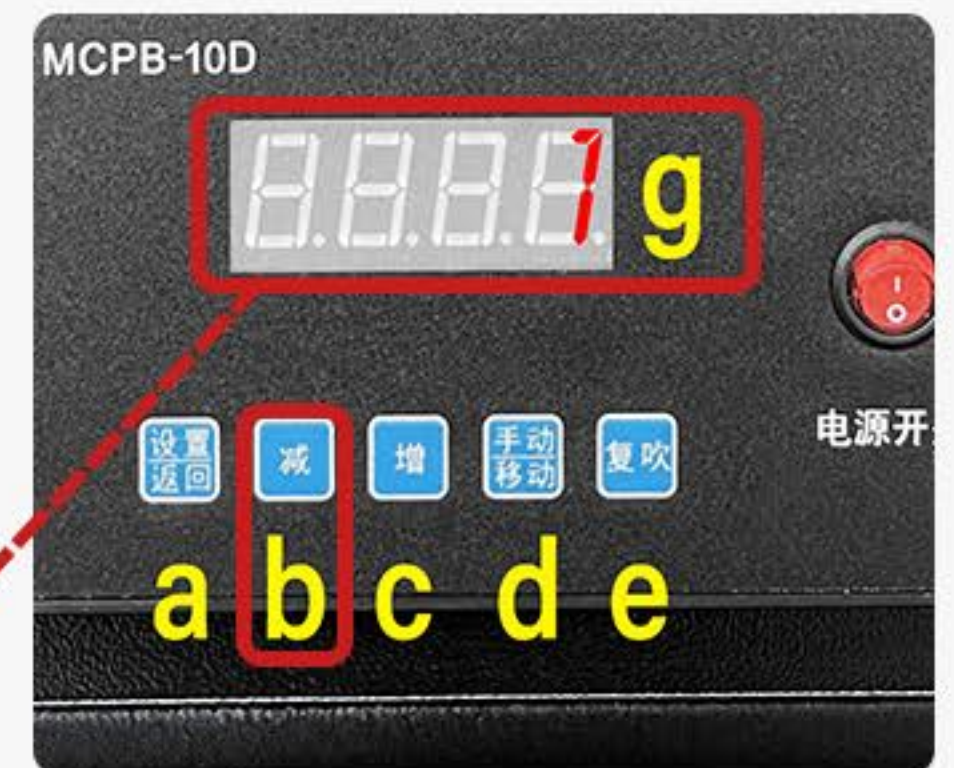
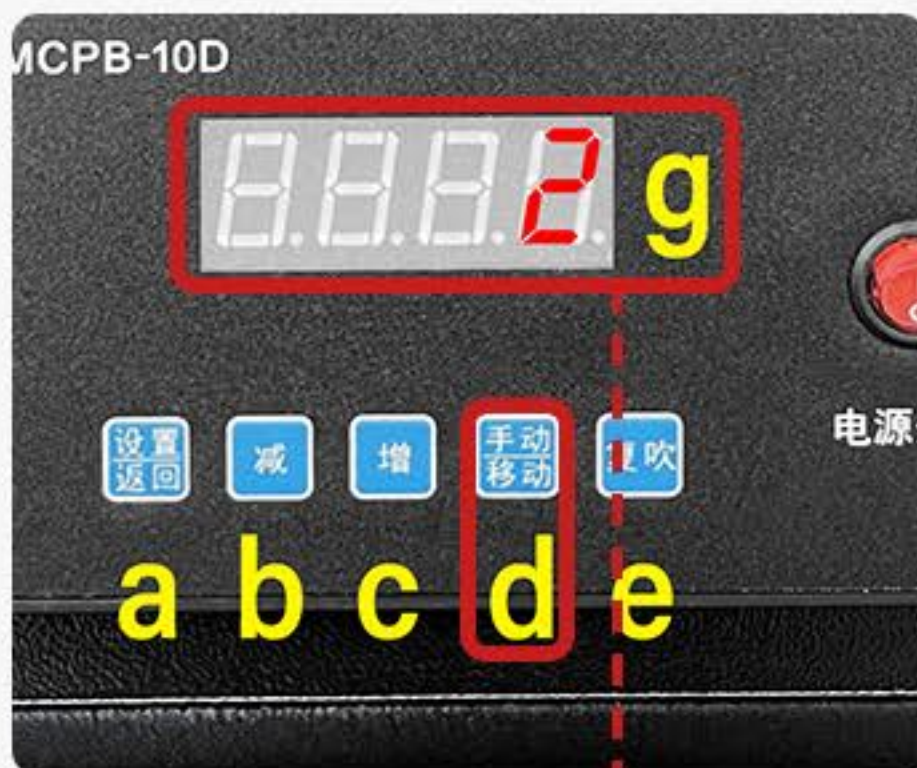
1. How to manually select a specific filter for cleaning

Press **d**, and the display **g** shows "2".

Press **c**, and **g** shows "3".

Press **b**, and **g** shows "1".

Continue in this sequence to select the desired filter.



Tip: The arrangement order of filters varies for each machine, and correspondence needs to be made according to the labels.

2. How to set the single pulse duration

Press and hold **a** for 5 seconds until **g** displays "S1".

Press **b** again, **g** shows "0.40", which means one pulse lasts 0.4 seconds.

Use **b/c** to adjust the pulse duration.



3. How to set the pulse interval time

Press and hold **a** for 5 seconds until **g** displays "S1".

Press **a** three times, **g** shows "S2".

Press **a** again, **g** shows "60", meaning the interval between the first and second pulse is 60 seconds.

Use **b/c** to adjust the interval (Note: Since air needs time to refill, do not set it below 10 seconds).



4. How to check the total number of pulse routes

Press and hold **a** for 5 seconds until **g** displays "S1".

Press **a** five times, **g** shows "S3".

Press **a** again, **g** shows "4", which means there are 4 pulse routes in total.



5. How to check the cycle period time

Press and hold **a** for 5 seconds until **g** displays "S1".

Press **a** seven times, **g** shows "S5".

Press **a** again, **g** shows "1", which means the cycle period is 10 seconds.

